

Full Refrigeration and Air Conditioning RHL - Units of Competency

20 December 2022

MEM31322 Certificate III in Refrigeration and Air Conditioning

Competency units to a total value of at least 96 points must be achieved, including:

All of the following units		
Unit code	Unit title	
MEM05006	Perform brazing and/or silver soldering	
MEM09002	Interpret technical drawing	
MEM10002	Terminate and connect electrical wiring	
MEM10009	Install refrigeration and air conditioning plant and equipment	
MEM10010	Install pipework and pipework assemblies	
MEM11011	Undertake manual handling	
MEM12002	Perform electrical/electronic measurement	
MEM12023	Perform engineering measurements	
MEM12024	Perform computations	
MEM13015	Work safely and effectively in manufacturing and engineering	
MEM14006	Plan work activities	
MEM16006	Organise and communicate information	
MEM16008	Interact with computing technology	
MEM17003	Assist in the provision of on-the-job training	
MEM18001	Use hand tools	
MEM18002	Use power tools/hand held operations	
MEM18083	Handle fluorocarbon refrigerants according to regulations	
MEM18046	Fault find and repair electrical equipment/components up to 1000 volts a.c./1500 volts d.c	
MEM18049	Disconnect/reconnect fixed wired equipment up to 1000 volts a.c./1500 volts d.c.	
MEM18055	Dismantle, replace and assemble engineering components	
MEM18086	Test, recover, evacuate and charge refrigeration systems	
MSMENV272	Participate in environmentally sustainable work practices	



At least 2 of the following units		
Unit code	Unit title	
MEM18087	Service and repair domestic and light commercial refrigeration and air cond. equipment	
MEM18088	Maintain and repair commercial air conditioning systems and components	
MEM18089	Maintain and repair central air handling systems	
MEM18090	Maintain and repair industrial refrigeration systems and components	
MEM18091	Maintain and repair multi stage, cascade and/or ultra-cold industrial refrigeration systems	
MEM18092	Maintain and repair commercial and/or industrial refrigeration and/or air cond. controls	
MEM18094	Service and repair commercial refrigeration	
MEM18096	Maintain, repair/replace and adjust refrigerant flow controls and associated equipment	